



DCC Orange 4510

Description: DCC Orange 4510 is a standard performance yellow shade orange pigment developed as an offset to PR.104 for interior paint applications.

Chemical Type	Hybrid	Constitution No.	Proprietary
Color Index	Proprietary	CAS No.	Proprietary

Resistance Properties

MEK	2	Ethanol	4
Water	5	Ethyl Acetate	3
Mineral Spirits	4	Acid	5
Xylene	1	Alkali	5

Legend: 1=Poor, 2=Fair, 3=Good, 4=Very Good, 5=Excellent

Product Characteristics

Migration (1-5)		Lightfastness (1-8): Masstone	6-7
Heat Stability (°C/°F)	180°C (Paints)	Lightfastness (1-8): Tint 1:10	6-7
Warpage Rating (1-3) * Plastic Only		Weatherfastness (1-5): Masstone	3
Overpaint Resistance * Paints Only		Weatherfastness (1-5): Tint 1:10	1

Warpage: 1 = minimal, 2 = some, 3 = severe Weatherfastness: 1=Poor, 2=Fair, 3=Good, 4=Very Good, 5=Excellent Lightfastness: 1-2=Poor, 3-4=Fair, 5=Good, 6-7=Very Good, 8=Excellent

Physical Properties

Particle Size (µm)		pH	5.5-8.5
Specific Surface Area (m²/g)		Specific Gravity	1.4
Oil Absorption (g/100g)	35	Bulk Density (kg/L)	
Moisture Content (%)	<2.0%	Bulk Volume (L/kg)	

Applications

Plastics	Coatings	Inks	Other
PVC <input type="checkbox"/>	Decorative <input checked="" type="checkbox"/>	Water Flexo <input type="checkbox"/>	Paper
PE <input type="checkbox"/>	Automotive/Aerospace <input type="checkbox"/>	Solvent Flexo <input type="checkbox"/>	Rubber
PP <input type="checkbox"/>	Industrial <input checked="" type="checkbox"/>	InkJet <input type="checkbox"/>	Finger Paints
PS <input type="checkbox"/>	Powder <input checked="" type="checkbox"/>	UV <input type="checkbox"/>	Seed Coatings
PET <input type="checkbox"/>		Offset <input type="checkbox"/>	
Fiber <input type="checkbox"/>			

Not Frequently Used Limited Recommended

Comments: May exhibit blooming, not recommended for baking systems

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