



DCC Krolor Orange KO 889

Description: DCC Krolor Orange KO 889 is a yellow shade moly orange pigment with superior heat and chemical resistance for high-end industrial coating applications.

Chemical Type	Molybdate Orange	Constitution No.	77605
Color Index	Pigment Red 104	CAS No.	12656-85-8

Resistance Properties

MEK	5	Ethanol	5
Water	5	Ethyl Acetate	5
Mineral Spirits	5	Acid	3
Xylene	5	Alkali	3

Legend: 1=Poor, 2=Fair, 3=Good, 4=Very Good, 5=Excellent

Product Characteristics

Migration (1-5)		Lightfastness (1-8): Masstone	7
Heat Stability (°C/°F)	>200°C (Paints)	Lightfastness (1-8): Tint 1:10	8
Warpage Rating (1-3) * Plastic Only		Weatherfastness (1-5): Masstone	4
Overpaint Resistance * Paints Only	5	Weatherfastness (1-5): Tint 1:10	5

Warpage: 1 = minimal, 2 = some, 3 = severe Weatherfastness: 1=Poor, 2=Fair, 3=Good, 4=Very Good, 5=Excellent Lightfastness: 1-2=Poor, 3-4=Fair, 5=Good, 6-7=Very Good, 8=Excellent

Physical Properties

Particle Size (µm)		pH	5.5-8.5
Specific Surface Area (m²/g)		Specific Gravity	4.1
Oil Absorption (g/100g)	21	Bulk Density (kg/L)	
Moisture Content (%)	<1.5%	Bulk Volume (L/kg)	

Applications

Plastics		Coatings		Inks		Other	
PVC	<input type="checkbox"/>	Decorative	<input type="checkbox"/>	Water Flexo	<input type="checkbox"/>	Paper	
PE	<input type="checkbox"/>	Automotive/Aerospace	<input checked="" type="checkbox"/>	Solvent Flexo	<input type="checkbox"/>	Rubber	
PP	<input type="checkbox"/>	Industrial	<input checked="" type="checkbox"/>	InkJet	<input type="checkbox"/>	Finger Paints	
PS	<input type="checkbox"/>	Powder	<input checked="" type="checkbox"/>	UV	<input type="checkbox"/>	Seed Coatings	
PET	<input type="checkbox"/>			Offset	<input type="checkbox"/>		
Fiber	<input type="checkbox"/>						

Not Frequently Used Limited Recommended

Comments: Restricted to industrial and professional inks, coatings, plastics and roadmarking (subject to regional legislation) This product must not be used for decorative coatings, children’s articles (including toys, paints, jewelry and equipment), consumer products, printing inks for consumer products, food and food packaging, drugs and medical devices, ceramics and glassware, cosmetics and tattoos.

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