



DCC Orange 5610

Description: DCC Orange 5610 is a pre-darken SO2 resistant high performance yellow shade moly orange pigment with stir-in properties and is recommended for high-end coating and plastic applications.

Chemical Type	Molybdate Orange	Constitution No.	77605
Color Index	Pigment Orange 104	CAS No.	12656-85-8

Resistance Properties

MEK	5	Ethanol	5
Water	5	Ethyl Acetate	5
Mineral Spirits	5	Acid	5
Xylene	5	Alkali	2

Legend: 1=Poor, 2=Fair, 3=Good, 4=Very Good, 5=Excellent

Product Characteristics

Migration (1-5)	5	Lightfastness (1-8): Masstone	8
Heat Stability (°C/°F)	200°C (Paints) 270°C (HDPE)	Lightfastness (1-8): Tint 1:10	8
Warpage Rating (1-3) * Plastic Only		Weatherfastness (1-5): Masstone	5
Overpaint Resistance * Paints Only	5	Weatherfastness (1-5): Tint 1:10	5

Warpage: 1 = minimal, 2 = some, 3 = severe Weatherfastness: 1=Poor, 2=Fair, 3=Good, 4=Very Good, 5=Excellent Lightfastness: 1-2=Poor, 3-4=Fair, 5=Good, 6-7=Very Good, 8=Excellent

Physical Properties

Particle Size (µm)		pH	5.5-8.5
Specific Surface Area (m²/g)		Specific Gravity	5.8
Oil Absorption (g/100g)	16	Bulk Density (kg/L)	
Moisture Content (%)	<1.0%	Bulk Volume (L/kg)	

Applications

Plastics		Coatings		Inks		Other	
PVC	■	Decorative	□	Water Flexo	□	Paper	
PE	■	Automotive/Aerospace	■	Solvent Flexo	□	Rubber	
PP	■	Industrial	■	InkJet	□	Finger Paints	
PS	■	Powder	■	UV	□	Seed Coatings	
PET	□			Offset	□		
Fiber	□						

□ Not Frequently Used ■ Limited ■ Recommended

Comments: Restricted to industrial and professional inks, coatings, plastics and roadmarking (subject to regional legislation) This product must not be used for decorative coatings, children's articles (including toys, paints, jewelry and equipment), consumer products, printing inks for consumer products, food and food packaging, drugs and medical devices, ceramics and glassware, cosmetics and tattoos.

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