DCL-2254 Toluidine Red, PR.3

Description: DCL-2254 is a mid-shade red pigment with easy dispersing properties used primarily in decorative coatings where full shade weatherfastness properties is required.

Chemical Type	Toluidine Red	**Constitution No.**	12120
Color Index	Pigment Red 3	**CAS No.**	2425-85-6

Resistance Properties

MEK	1	**Ethanol**	2
Water	5	**Ethyl Acetate**	1
Mineral Spirits	2	**Acid**	5
Xylene	1	**Alkali**	4

Legend: 1=Poor, 2=Fair, 3=Good, 4=Very Good, 5=Excellent

Product Characteristics

Migration (1-5)		**Lightfastness (1-8): Masstone**	8
Heat Stability (°C/°F)	180°C (Paints)	**Lightfastness (1-8): Tint 1:10**	3
Warpage Rating (1-3) * Plastic Only		**Weatherfastness (1-5): Masstone**	5
Overpaint Resistance * Paints Only		**Weatherfastness (1-5): Tint 1:10**	1

Warpage: 1 = minimal, 2 = some, 3 = severe Weatherfastness: 1=Poor, 2=Fair, 3=Good, 4=Very Good, 5=Excellent Lightfastness: 1-2=Poor, 3-4=Fair, 5=Good, 6-7=Very Good, 8=Excellent

Physical Properties

Particle Size (µm)		**pH**	5.5-8.5
Specific Surface Area (m^2/g)		**Specific Gravity**	1.3
Oil Absorption (g/100g)	25	**Bulk Density (kg/L)**	
Moisture Content (%)	<2.0%	**Bulk Volume (L/kg)**	

Applications

Plastics		Coatings		Inks		Other
PVC	☐	**Decorative**	■	**Water Flexo**	☐	**Paper**
PE	☐	**Automotive/Aerospace**	☐	**Solvent Flexo**	☐	**Rubber**
PP	☐	**Industrial**	■	**InkJet**	☐	**Finger Paints**
PS	☐	**Powder**	☐	**UV**	☐	**Seed Coatings**
PET	☐			**Offset**	☐	
Fiber	☐					

☐ Not Frequently Used ◘ Limited ■ Recommended

Comments: May exhibit blooming, not recommended for baking systems

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